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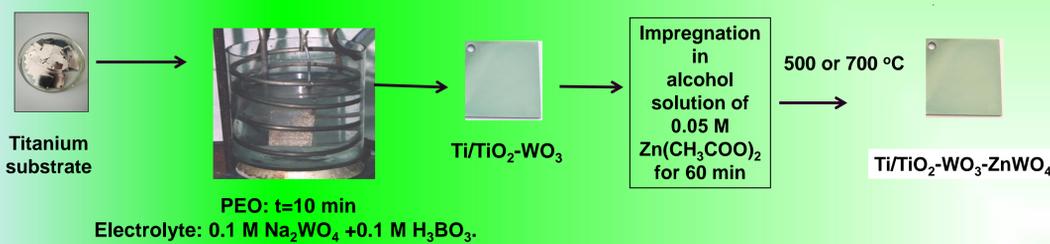
## Introduction

ZnWO<sub>4</sub> and WO<sub>3</sub> are important inorganic compounds which extensively studied as heterogeneous photocatalysts for the degradation of organic pollutants. A promising method for obtaining films of complex oxide compounds with good adhesion to the substrate is plasma electrolytic oxidation (PEO). PEO is the formation of oxide coatings on metals under electric spark and/or arc discharges at the metal/electrolyte interface.

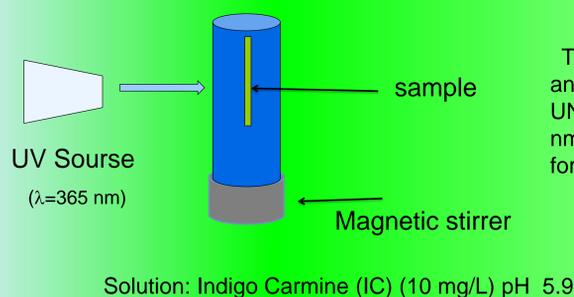
## The objective

This report presents the results of a study of Zn-, W-containing coatings on titanium obtained by a combination of PEO in electrolyte containing Na<sub>2</sub>WO<sub>4</sub> with addition of H<sub>3</sub>BO<sub>3</sub> and impregnation in solutions containing zinc acetate followed by high-temperature annealing.

## Sample preparation



## Photocatalytic tests



The absorbance of the IC solution before ( $A_0$ ) and after reaction time ( $A$ ) was studied using a UNICO-1200/1201 spectrophotometer at  $\lambda=610$  nm. The conversion of IC was calculated by formula:

$$\chi = \frac{A_0 - A}{A_0} \cdot 100\%$$

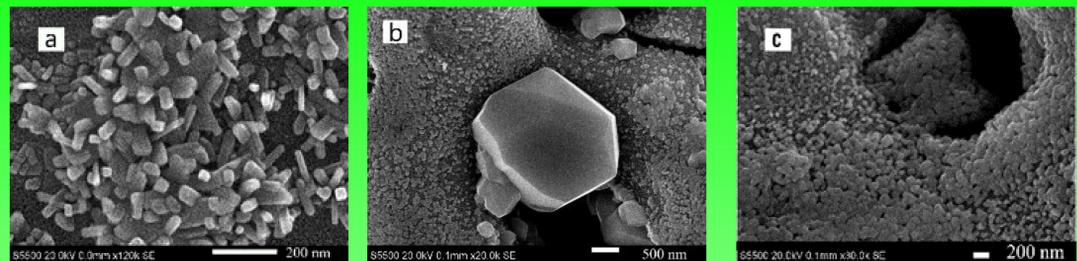
## Results and discussion

**Table I.** Phase and Elemental Composition of the Composites

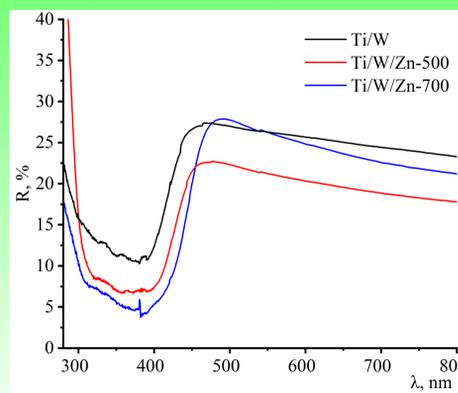
Sample	Phase	Elemental composition (at.%)				
		C	O	Ti	Zn	W
Ti/W	WO <sub>3</sub>	13.3	69.0	7.0	-	10.7
Ti/W/Zn-500	TiO <sub>2</sub> (anatase) WO <sub>3</sub> , ZnO, ZnWO <sub>4</sub>	-	75.7	7.4	2.6	16.3
Ti/W/Zn-700	TiO <sub>2</sub> (anatase), WO <sub>3</sub> , ZnWO <sub>4</sub>	-	68.8	9.7	1.6	19.9

After annealing the Ti/W/Zn sample at 500°C, the numerous elongated nanocrystals about 20 nm thick and no more than 100 nm long cover its surface (Fig. 1a). According to EDX, such nanocrystals contain 3-4 at.% Zn, 15-18 at.% W, and 60-67 at. % O. Raising the annealing temperature to 700°C leads to the deformation of nanocrystals due to their melting and the formation of large crystals, whose composition (25.0 at.% W, 70.0 at.% O, and 0.6 at.% Zn) corresponds to tungsten trioxide (Fig. 1b, c). The melted nanostructures formed after annealing at 700°C (Fig. 1c) are similar in composition to the nanocrystals in Fig. 1a. Thus, the nanostructures formed on the surface of the samples contain elevated concentration of Zn and W compared to their average concentrations. This suggests that such nanostructures are a mixture of zinc tungstate and tungsten oxide.

## Results and discussion



**Fig. 1.** SEM images of the Ti/W/Zn annealed at 500°C (a) and 700°C (b, c).

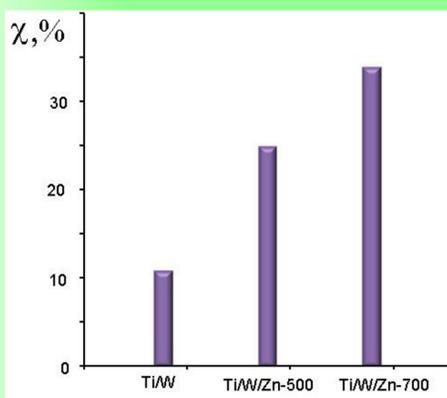


**Table II.** Direct ( $n=1/2$ ) and Indirect ( $n=2$ ) Band Gaps  $E_g$  of the Composites

Sample	$E_g$ (eV)	
	$n=1/2$	$n=2$
Ti/W	3.02	2.82
Ti/W/Zn-500	2.97	2.78
Ti/W/Zn-700	2.98	2.74

**Fig. 2.** Reflection spectra for different samples

Figure 2 shows the diffuse reflectance spectra of oxide layers on titanium in the range of 200–800 nm. The  $E_g$  values of the formed samples are shown in Table II. Various compounds (TiO<sub>2</sub>, WO<sub>3</sub> and ZnWO<sub>4</sub>) in the coating composition form the direct and indirect band gaps. Impregnation and annealing of the Ti/W samples leads to a slight decrease in the band gap of the composites, probably due to an increase in the crystallization of WO<sub>3</sub> and ZnWO<sub>4</sub>.



**Fig. 3.** IC degradation under UV irradiation

Under UV irradiation (Fig.3), unmodified composites exhibit a certain photocatalytic activity, which slightly increases after their impregnation and annealing. An increase in activity after annealing can be associated with an increase in the crystallinity of the films and the formation of mixed nanocrystals, which can contribute to the separation of photogenerated charges.

## Conclusions

The Ti/TiO<sub>2</sub>-WO<sub>3</sub>-ZnWO<sub>4</sub> composites were formed by combination of plasma electrolytic oxidation and impregnation followed by air annealing at the temperature of 500 and 700°C.

The morphology and phase composition of the modified composites depend on the annealing temperature. The modification of composites leads to a decrease in the band gap. With an increase in the annealing temperature, the photocatalytic activity of the samples slightly increases, which may be due to the improvement in the separation of electrons and holes in various semiconductors.

The work was carried out within the framework of the State Order of the Institute of Chemistry of FEB RAS, projects No 0205-2021-0003