



# The current-voltage and photoelectric properties of por-Si/Si-p/Si-n diodes with different porous layer's thickness

**K.N. Galkin<sup>1</sup>, D.T. Yan<sup>2</sup>, I.M. Chernev<sup>1</sup>, A.B. Cherepakhin<sup>1</sup>, N.G. Galkin<sup>1</sup>**

<sup>1</sup> Institute for Automation and Control Processes, 5 Radio St., Vladivostok 690041, Russia

<sup>2</sup> Far Eastern State Transport University, 47 Serysheva St., Khabarovsk 680021, Russia

e-mail: [igor\\_chernev7@mail.ru](mailto:igor_chernev7@mail.ru)

# Abstract

In this work, the *current-voltage* and *photoelectric spectral characteristics* of *double heterodiodes por-Si/Si-p/Si-n* and a *reference diode* with a *p-n junction* at room temperature are analyzed and compared with data on the *thickness of porous silicon layers* and *photoluminescence spectra* for the synthesized heterostructures. It is shown that *photospectral sensitivity* in the region of *400 - 800 nm* is exhibited by diodes with a single-layer structure of *porous silicon* and its *thickness not exceeding 2  $\mu\text{m}$* . In this case, with a *decrease* in the thickness of the *porous layer*, the *amplitude* of the *spectral photoresponse decreases*. In diodes with a *two-layer structure of porous silicon* (*ordinary porous* and *tree-like porous*) and thicknesses from *4.5  $\mu\text{m}$*  to *17.4  $\mu\text{m}$* , currents do not flow due to the rapid oxidation of such a structure. On the basis of experimental data, a *band energy diagram* of a *double heterodiode* with a layer of porous silicon is proposed.

# Introduction

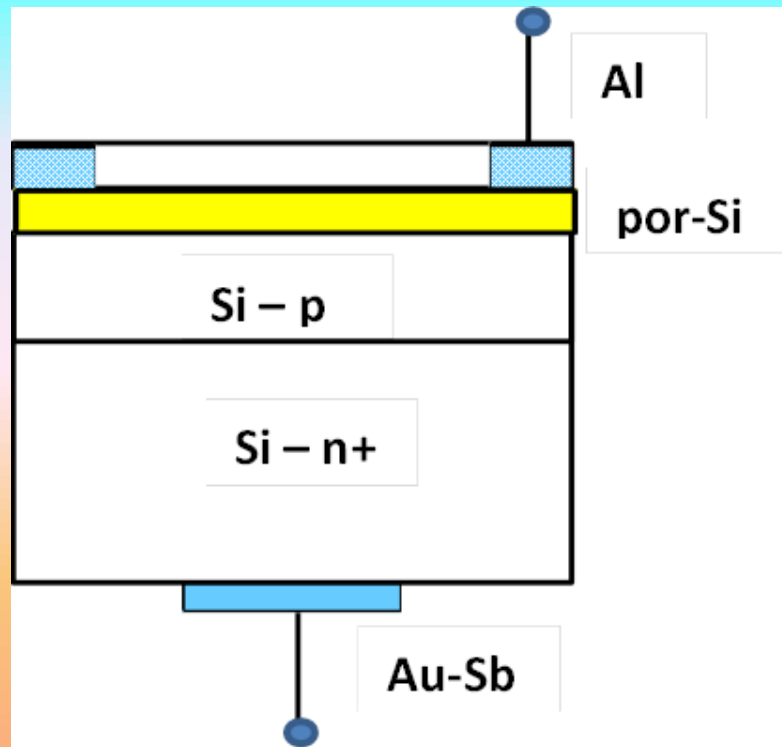
Works on the creation of **LEDs** based on porous silicon (**PS**) heterostructures on single-crystal silicon with a **built-in *p-n junction*** are well known [1,2]. They focused on **two issues**: (1) increasing the efficiency of electroluminescence and (2) improving the stability of this type of LEDs. It is known that the formed **LED structures** based on **porous silicon** during operation in ambient conditions **lose up to 75%** of their integrated electroluminescence intensity for half an hour [2], which is associated with a decrease in the injection of carriers from **PS** due to the **rapid oxidation of nanocrystals** in an **applied electric field** even at room temperature.

At the same time, the question of the influence of the thickness of the porous silicon layer in a Si wafer with a built-in p-n junction on the current-voltage and photospectral characteristics of diode structures remained unexplored.

# Experimental

In this work, *porous silicon layers* were created on n-type **Si(100)** wafers with a resistivity of **0.1  $\Omega$  cm** with an *epitaxial layer of p-type silicon* (**3 microns**) with a resistivity of **7–10  $\Omega$  cm** by anodizing in a solution of **HF:C<sub>3</sub>H<sub>8</sub>OH = 1:1** at two current densities: **10** and **20 mA/cm<sup>2</sup>**, etching times from **10** to **30 minutes** and under **illumination** with a **150 W tungsten halogen lamp** from a **distance of 30 cm** from the sample.

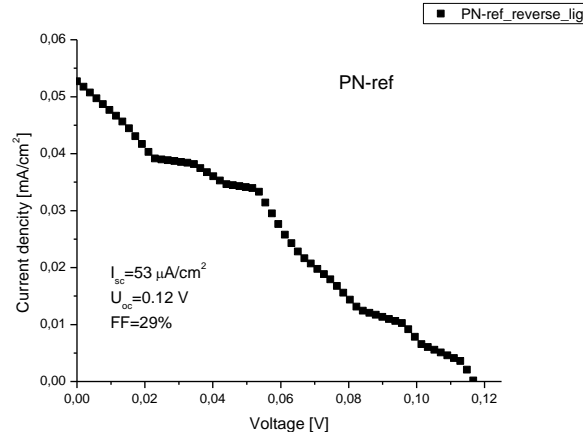
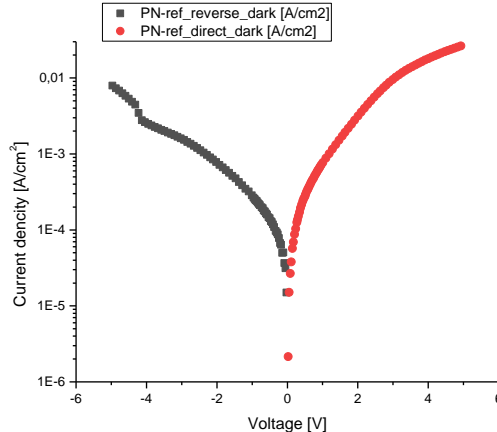
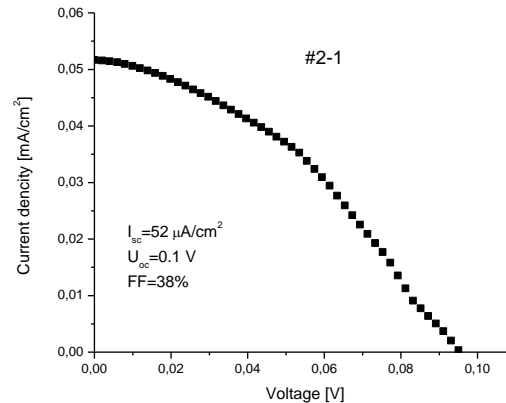
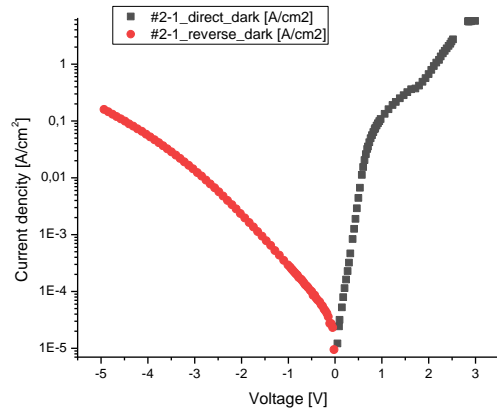
A *home-made Teflon attachment* with a **Pl wire** cathode was used for anodizing and a copper anode, which was pressed through a layer of conductive silver paste to the reverse side of the silicon sample with the burnt **Au-Sb** contact. The edges of the front surface of the sample with an area of up to **1 cm<sup>2</sup>** were protected with a special varnish. After anodizing, the samples were washed in deionized water and dried in a flow of dry nitrogen.



After **mechanical removal of varnish** residues and **wiping with isopropyl alcohol**, an Al layer was deposited to the **PC surface** at **room temperature** in a high vacuum through a **square-shaped mask** with a **square hole** in the center. Next, the samples were placed on silver paste in the package of the integrated circuit, and **ultrasonic welding of Al wire** with a diameter of **20  $\mu\text{m}$**  was carried out from Al-plating to the pads of the **microcircuit package**. At room temperature, the **current-voltage (C-V) characteristics** were measured in the **dark** and **under illumination with a tungsten halogen lamp** based on a stabilized power source and a microvoltmeter. The **spectral characteristics** of the **photoresponse** were studied using a setup based on a monochromator with a radiation source, a modulator, and a differential amplification system.

# Results and Discussion

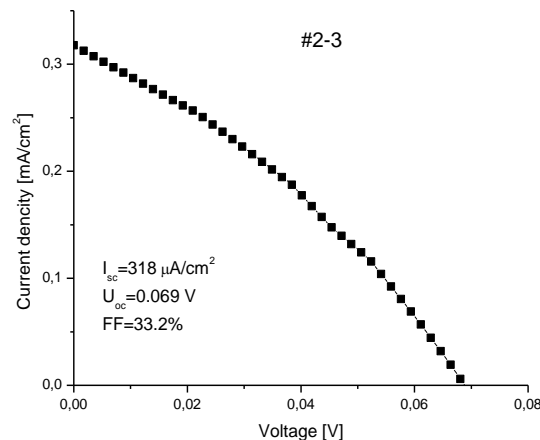
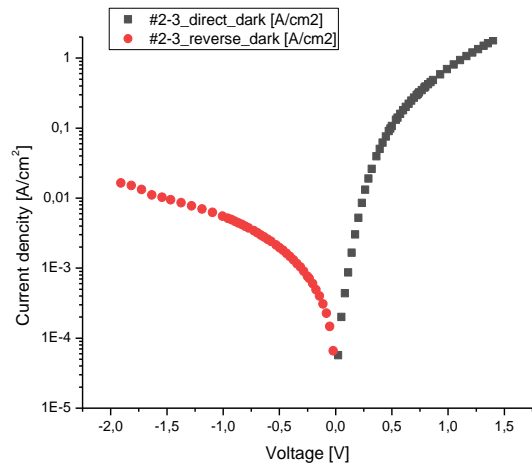
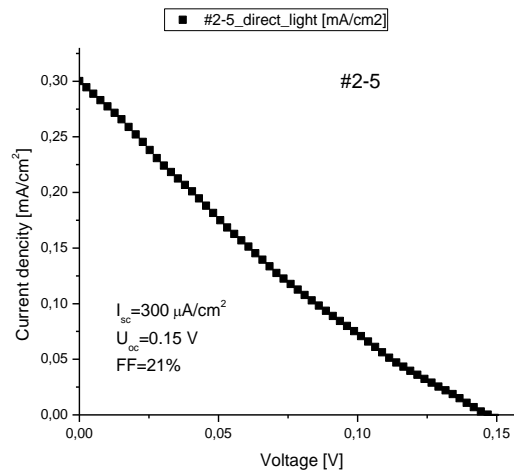
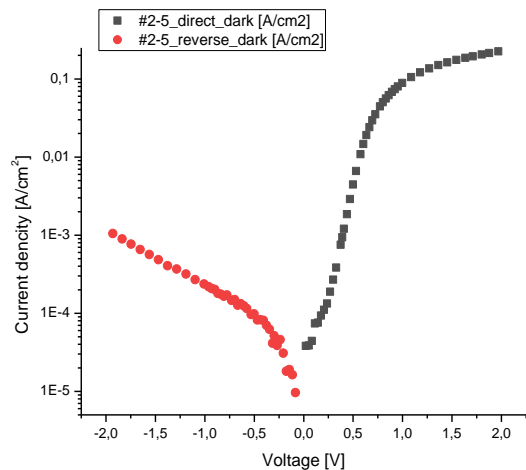
## C-V



**Fig. 1. C-V characteristics in the dark (left side) and under illumination with a W-lamp (right side) for sample #2-1 (10 mA/cm<sup>2</sup>, 20 min) and a reference sample with a p-n junction. The graphs on the right side show the short circuit current ( $I_{sc}$ ), open circuit voltage ( $V_{oc}$ ) and fill factor (FF).**

Studies of the **current-voltage (C-V) characteristics** of all diodes in the **dark** and **under illumination** showed that currents through them are observed only for samples with an anodizing time of **10 to 25 minutes** at a current density of **10 mA/cm<sup>2</sup>**, and a time of no more than **10 minutes** at a current density of **20 mA/cm<sup>2</sup>**. Figure 1 shows the **C-V characteristics** for a reference diode with a p-n junction and sample **#2-1 (10 mA/cm<sup>2</sup>, 20 minutes)**.

In the dark, the direct branch of the C-V (**black squares**) **increases faster** than for the reference sample. And when **illuminated**, the **characteristics are close**. With an increase in time from **20 to 30 minutes** at a current density of **10** and **20 mA/cm<sup>2</sup>**, **no currents flow through the diodes**, both in the **dark** and in the **light**. This fact is associated primarily with an increase in the thickness of the porous layer and its tree structure [3], which ensures **rapid oxidation** of the **PS layer**.



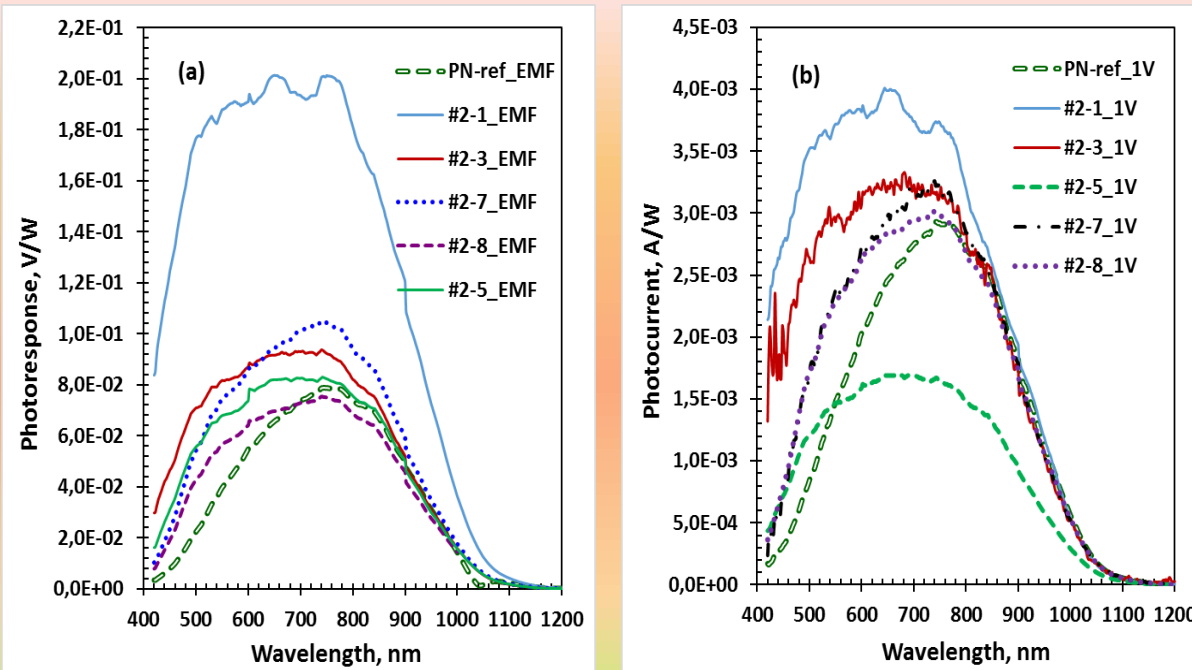
**Fig. 2.** C-V characteristics in the dark (**left side**) and under illumination with a **W-lamp** (**right side**) for sample **#2-5** (**10 mA/cm<sup>2</sup>, 15 min**) and sample **#2-3** (**20 mA/cm<sup>2</sup>, 10 min**). The graphs on the **right side** show the **short circuit current** ( **$I_{sc}$** ), **open circuit voltage** ( **$V_{oc}$** ) and **fill factor** (**FF**).

Figure 2 shows the ***I-V*** characteristics for samples **#2-5** (**10 mA/cm<sup>2</sup>, 15 min**) and **#2-3** (**20 mA/cm<sup>2</sup>, 10 min**). In the **dark**, the direct branch of the C-V (**black squares**) of sample **#2-3** increases faster than for sample **#2-5**. When **illuminated**, the ***I-V*** characteristics of the diodes **are close**, and the **short circuit currents** exceed about **5 times** the **C-V** characteristics of the **reference diode** (Fig. 1). These facts are related to the **additional contribution** of the **PS layers** to the **photocurrent** due to the **additional photogeneration** of carriers in them upon **illumination** and **separation by the p-n junction field**.



An increase in the anodizing time at a minimum current density ( $10 \text{ mA/cm}^2$ ) from **10 minutes** (sample **#2-1**) to 25 minutes (sample **#2-8**) led to a **decrease** in the **short-circuit current** and, conversely, to an **increase** in the **open circuit voltage** (samples **#2-5** and **#2-7**).

Registration of the spectral characteristics of the **photoresponse** and **photocurrent** showed (Fig. 2 a,b) that sample **#2-1** with a **minimum PC layer thickness of  $0.675 \mu\text{m}$**  [3] has the **maximum photoresponse** and **photocurrent**. With an **increase** in the **thickness of the PC layer** from  $0.8 \mu\text{m}$  to  $1.09 \mu\text{m}$  and  $2.7 \mu\text{m}$ , a **decrease** in the **amplitude of the photoresponse** (Fig. 2a) and **photocurrent** (Fig. 2b) is observed.



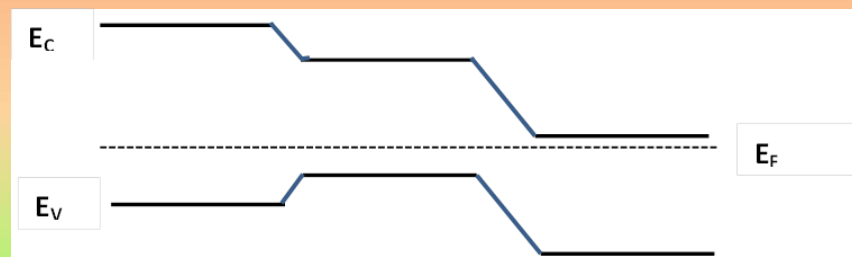
**Fig. 2. Spectral dependences of photoresponse (a) and photocurrent (b) of PS/Si p-n diodes (#2-1, #2-3, #2-5, #2-7, #2-8) and reference Si p-n diode )**

A **characteristic difference** between the spectra of **working diodes** and a **reference diode** based on a silicon p-n junction is an **increase** in the **short-wavelength contribution** and a **shift** in the **maximum of the spectra** to the **short-wavelength region**, which is associated with the **generation of electron-hole pairs** in the **wide-gap PC layer** and their **separation by the field of the p-n junction**. A band model of photodiodes is constructed to explain the dependence of the photoresponse on the PC layer thickness.

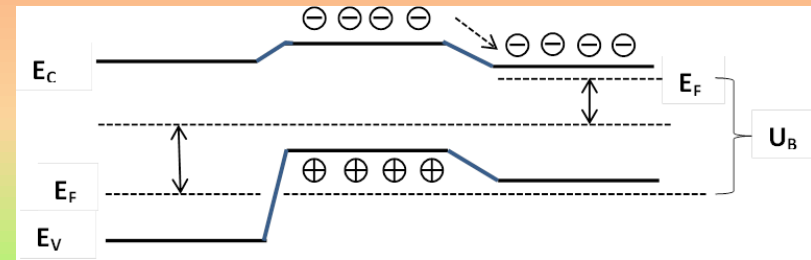


To plot the band diagrams of diode structures based on layers of **porous silicon** located over the **p-n junction** in single-crystal silicon, it is necessary to take into account **its thickness** and compare it with the initial thickness of the epitaxial silicon layer of **n-type** conductivity.

Since anodization began in **p-type** silicon, the formed **porous layer** should also have **p-type conductivity**. Due to the band gap of **1.7–1.8 eV** (from **PL data** [3]), a heterojunction is formed at the interface with **Si-p**. In general, the structure has **one p-p heterojunction** and **one silicon p-n junction** (Fig. 3 a), which blocks the flow of current up to a **forward bias** of **0.5-0.6 V**. In this case, the bias is **distributed relative to the Fermi level** (Fig. 3 b). The **wide-gap** part provides **high-energy photogeneration of carriers** and their **separation by a p-n junction**. This leads to an **increase** in the contribution to the **photoresponse** (Fig. 2a) and **photocurrent** (Fig. 2b) of the diodes at wavelengths from **400 nm** to **800 nm** compared to the reference photodiode. In this case, the maximum photoresponse is observed for sample **#2-1** with the **maximum PS thickness** (**2.0  $\mu\text{m}$** ), and the **minimum** for samples with a **smaller thickness** (**#2-5** and **#2-7**). According to [3], there is **no direct correlation** between the PL signal, which **depends on the porosity of the PS layer**, and the **photoresponse**, which, on the contrary, is **maximum** for **layers with minimal porosity**.



(a)



(b)

**Fig. 3. Energy band diagrams** of por-Si / Si-p / Si-n diodes **without bias** (a) and **with bias ( $U_B$ )** (b).

# Conclusions

The *current-voltage* and *photoelectric characteristics* of diodes based on porous silicon of *various thicknesses* embedded in a p-layer of silicon, which is epitaxially grown on an *n-type* silicon substrate, have been studied. It has been established that *C-V diode characteristics* and *photospectral sensitivity* are demonstrated by diodes with *single-layer porous silicon* less than *2  $\mu\text{m}$  thick*. In porous Si layers of greater thickness (*4–17  $\mu\text{m}$* ), a *two-layer tree-like structure* of *porous silicon* with *different porosity* was formed, which was rapidly oxidized, which *blocked the flow of current* through the diodes. It has been demonstrated that a *diode* with a *porous layer 2  $\mu\text{m}$  thick*, *low porosity*, and the *absence of photoluminescence* has the *maximum photosensitivity* in the wavelength range of *400–800 nm*. *Diodes with a noticeable PL signal* and a *single-layer structure* showed a *photoresponse* close to that of a reference silicon diode. The *band energy structure* of *double heterodiodes* is constructed and the photo-emf generation is analyzed.

# References

- [1] P. Stainer, et.al. Appl. Phys. Lett. **21** (1993) 2700.
- [2] L. Zhang, et.al. J. Appl. Phys. **77** (1995) 5936.
- [3] K.N. Galkin, et.al. Abstracts of ASCO-Nanomat 2022, Vladivostok, 2022, p. **xx**.